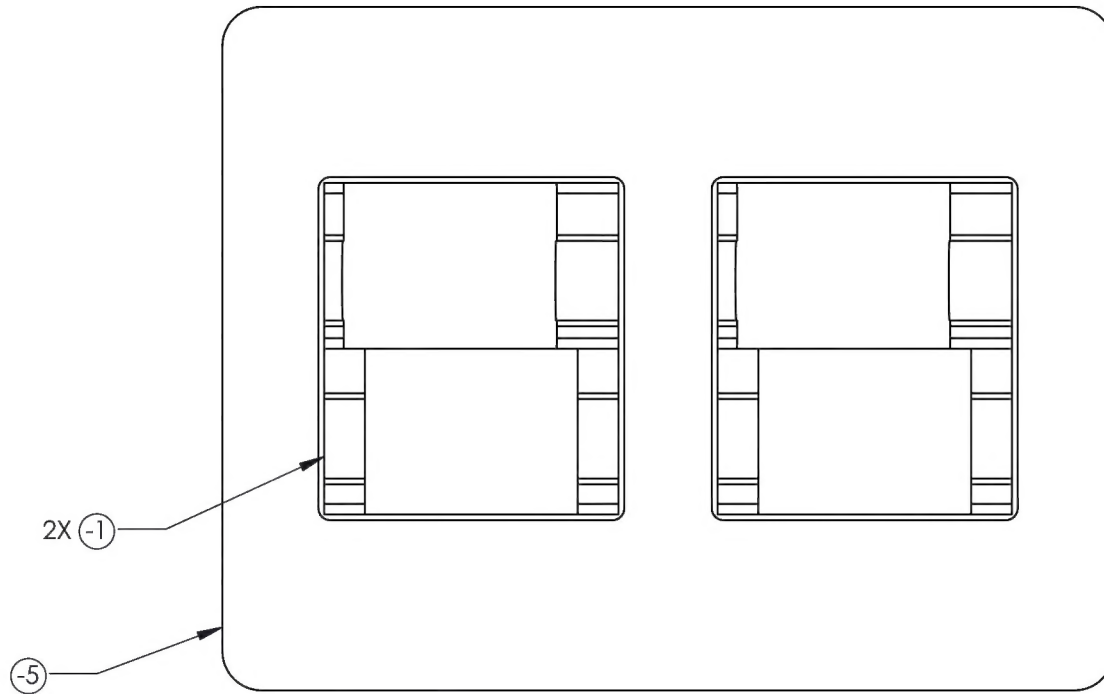



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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

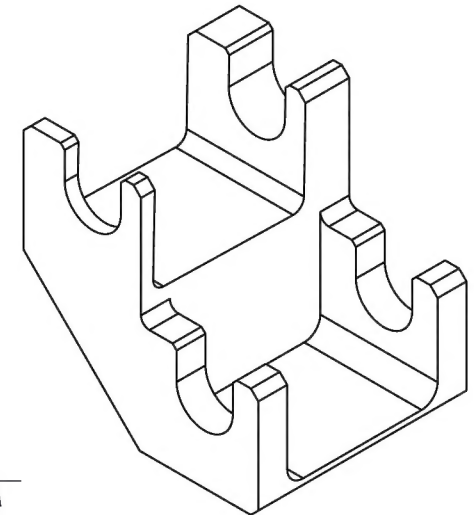
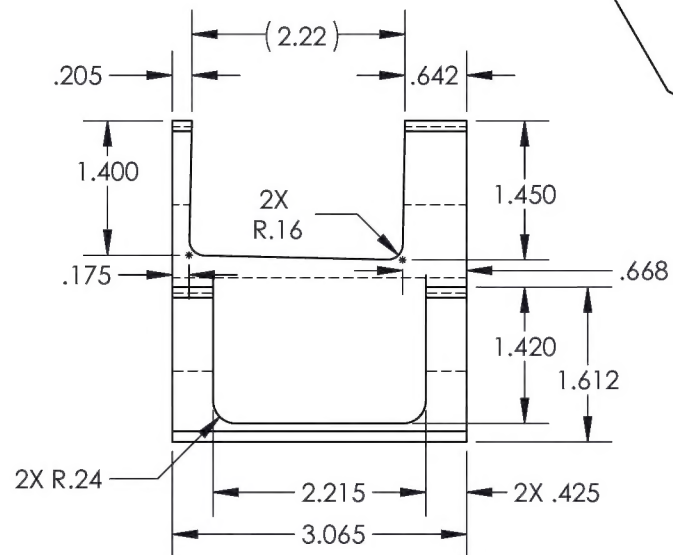
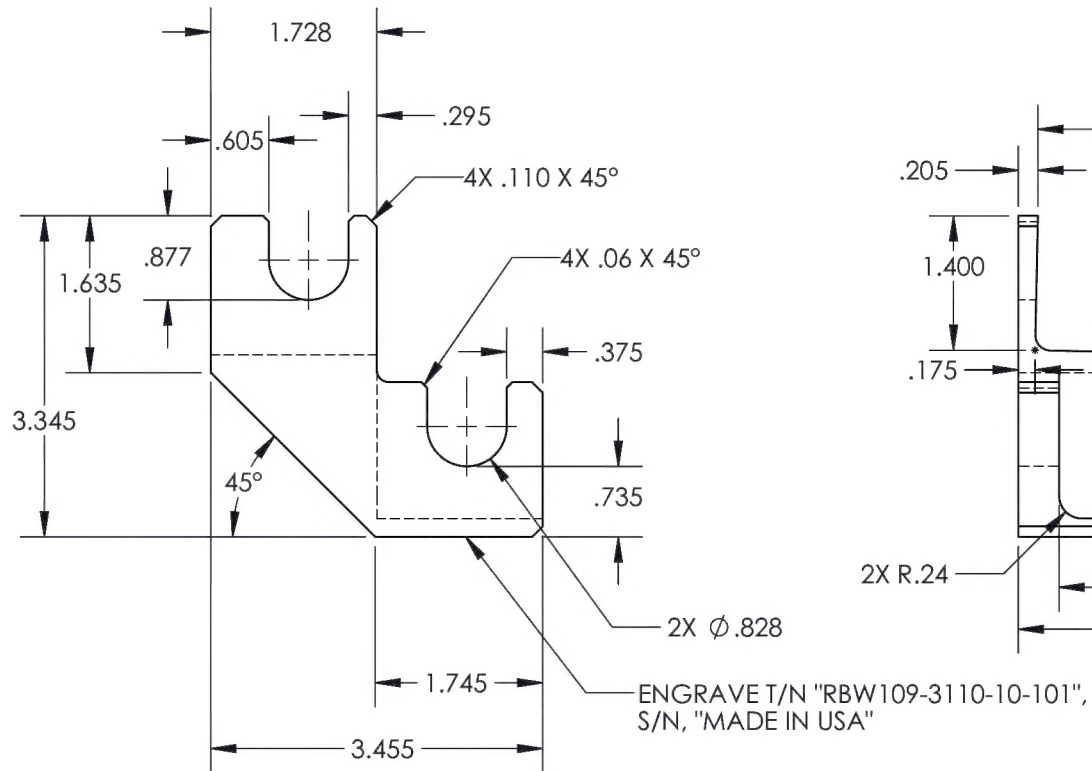


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	POSITIONING TOOL	6061	3-1/2 X 3-1/2 X 3-5/16	2
		B/O	-3	1	CASE	PLASTIC	PELICAN #APP-1300-E	N/S
		B/O	-5	1	BOTTOM FOAM	Y-20, BLACK	5 X 7-1/4 X 9-7/16 I.R. SPECIALTIES	3
		B/O	-7	1	LID FOAM	Y-20, BLACK	1-1/4 X 7-3/16 X 9-1/4 I.R. SPECIALTIES	4
		B/O	-9	1	RED BARN PLACARD	PLASTIC	RB41009	N/S

 RED BARN MACHINE	
TITLE SWASHPLATE POSITIONING TOOL	
DWG NO. RBW109-3110-10-101	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:2	DATE 4/19/2012
SHEET 1 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

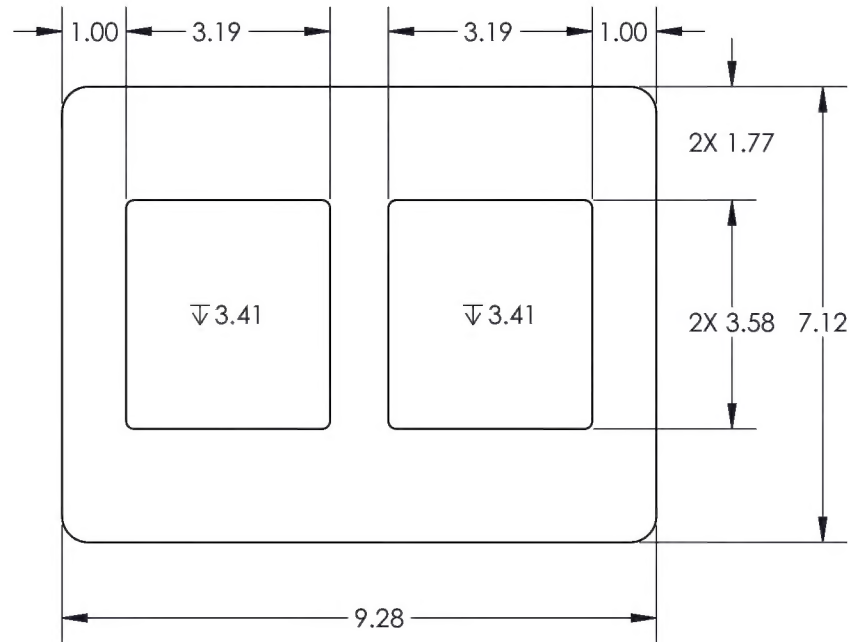


(-1)
POSITIONING TOOL

RED BARN MACHINE	
TITLE SWASHPLATE POSITIONING TOOL	
DWG NO. RBW109-3110-10-101-1	REV
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	A109E, A119
SCALE 1:2	DATE 4/19/2012
SHEET 2 OF 4	

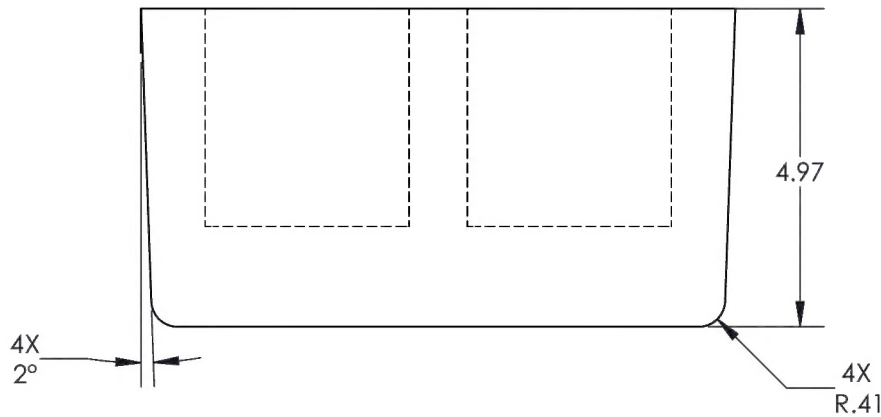
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



⑤

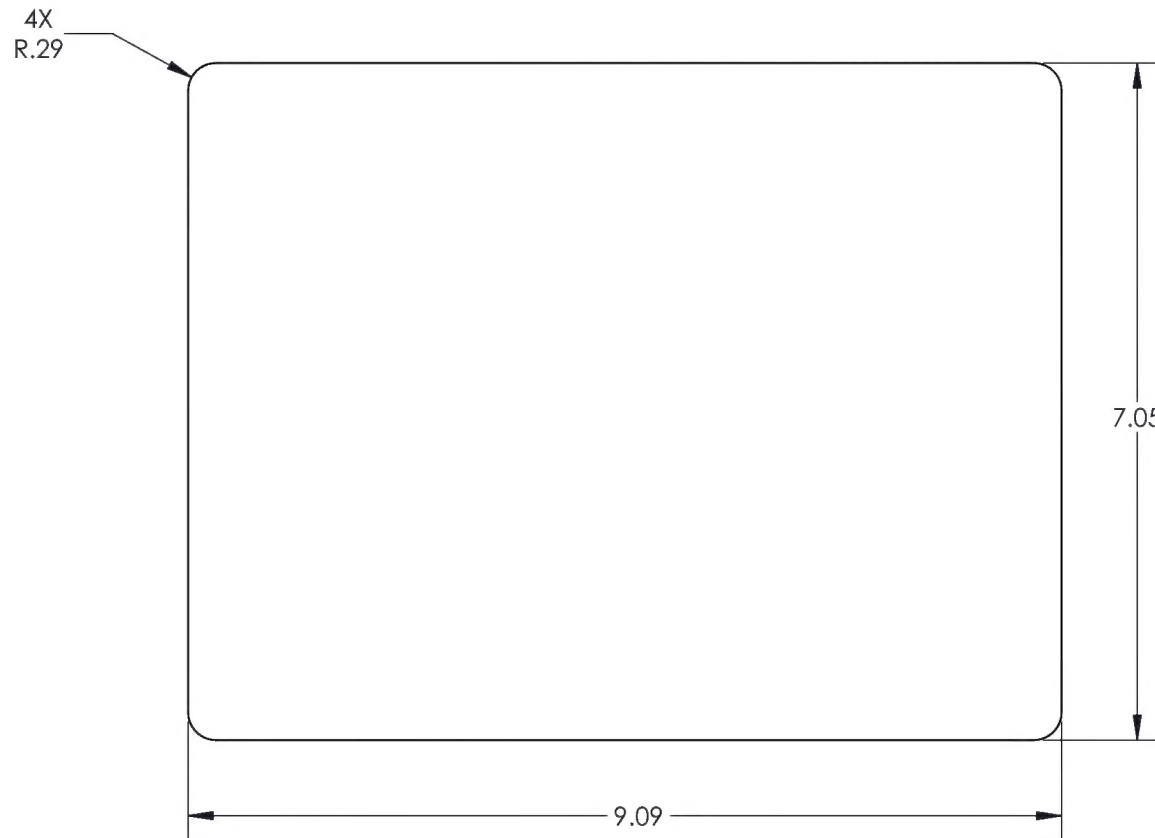
BOTTOM FOAM



 RED BARN MACHINE	
TITLE SWASHPLATE POSITIONING TOOL	
DWG NO. RBW109-3110-10-101-5	REV 1
MAT'L Y-20, BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL A109E, A119
SCALE 1:3	DATE 4/19/2012
SHEET 3 OF 4	

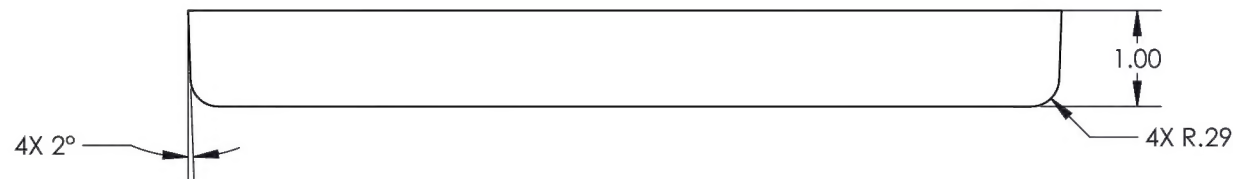
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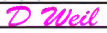
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



(-7)

LID FOAM



 RED BARN MACHINE	
TITLE SWASHPLATE POSITIONING TOOL	
DWG NO. RBW109-3110-10-101-7	REV
MAT'L Y-20, BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED 
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL A109E, A119
SCALE 1:2	DATE 4/19/2012
SHEET 4 OF 4	